



# Elgin Style Butter

Why Darigold butter is better.

### Darigold Farmer Owners

Darigold is unique because our farmers are our owners. Over 600 Darigold farmers produce six billion pounds of milk every year. To put that in perspective that's almost two million gallons a day! So as you can see we have a seemingly endless supply of fresh milk every day to make the best, freshest butter possible.

### It's all in the churn

In June of 2003 Darigold installed a brand new, largest in the United States butter churn. The French made Simon Freres (pronounced "see moan freres") churn was built to Darigold's specifications and can produce over 28,000 lbs per hour of butter.

Beyond having the latest controls and technology, the Simon churn produces higher quality butter than older churns.

The butter off the Simon has more evenly dispersed moisture. This improved moisture absorption and distribution results in a higher quality butter. A major quality enhancement of the Simon churn is the inclusion of a vacuum chamber. When the butter moves from the primary churning cylinder it works its way through a plate/screen punched full of 7mm holes, essentially looking like "spaghetti" as it comes out the other side, then falls into the vacuum chamber. Air is removed down to a content of less than 1% (the air content in many older churns is 5-6%.)

Following the vacuum chamber, the butter continues on through the final working section, where salt is incorporated, moisture content is adjusted, and the final working occurs to achieve a smooth dense texture.



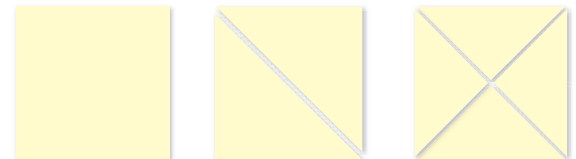
Wax parchment wrapper

### Why the new churn is better

- Better body/texture
- Longer shelf life
- Increased spreadability
- More stable at room temperature – no oiling-off
- Longer melting time
- Better texture in baked goods
- Consistent rich, naturally occurring yellow color

### The Elgin advantage

- 80% of the 1 lb. print butter sold in the U.S. is Elgin.
- Retail customers find the dimensions of the Elgin great for merchandising in the dairy case.
- Food service customers prefer the Elgin 1 lb. print (block rectangle) to the Western 1 lb. print (flat rectangle) for ease of cutting into a variety of serving portions.



*Darigold, farmer owned since 1918.™*

### Butter Print 1 lb. (Elgin) Package/Pallet Specifications

Item	WestFarm Foods Item Number	Unit UPC Number	Case UPC Number	Unit Size	Package Size in Inches Height x Length x Width	Shipper	Case Pack	Case Weight in Pounds	Case Size in Inches Height x Length x Width	Case Cube	Cases/ Layer	Layers/ Pallet	Cases Pallet
DG Btr Elj Prt 1 lb. 30cs	310517	26400-10517	26400-15517	1 lb.	2.52 x 4.62 x 2.52	Corrugated	30	31.9	10 x 13 x 8.25	.62	16	4	64
DG NS Btr Elj Prt 1 lb. 30cs	310518	26400-10518	26400-15518	1 lb.	2.52 x 4.62 x 2.52	Corrugated	30	31.9	10 x 13 x 8.25	.62	16	4	64